

Work Order ID 102112

May-27-13 8:50:21 AM

102112

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Item ID: D4148-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Eyebolt Stud

Start Date: 27/05/2013 Start Qty: 12.00

12

Cust Item ID:

Required Date: 30/05/2013 Req'd Qty: 12.00

12

Customer:

Reference:

 13.05.28

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4148

D

100

0.00

100

Doosan

Doosan Lathe

Memo

turn as per dwg and folio FA951


DWG REV: _____

FOLIO REV: N/A

0.00

13-5-30

DEBURR

12 

110

0.00

110

QC


Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

13-5-30

12 

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Item ID: D4148-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Eyebolt Stud
 Start Date: 27/05/2013 Start Qty: 12.00 *12* Cust Item ID:
 Required Date: 30/05/2013 Req'd Qty: 12.00 *12* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	on 13/05/13			12	10		
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: ST145 Memo	0.00 0.00	12x			17.10	13-05-31		
160 *160* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00	13/6/4						MF 13-5-31

Picklist Print

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Work Order ID: 102112

Parent Item: D4148-5

Parent Item Name: Eyebolt Stud

Start Date: 27/05/2013

Required Date: 30/05/2013

Start Qty: 12.00

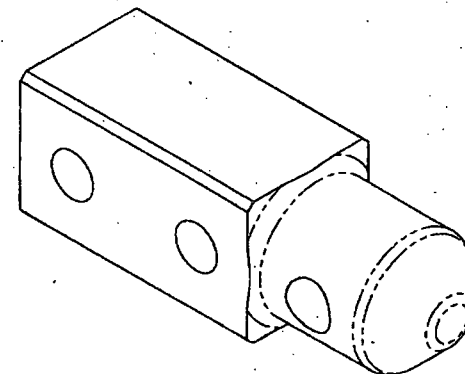
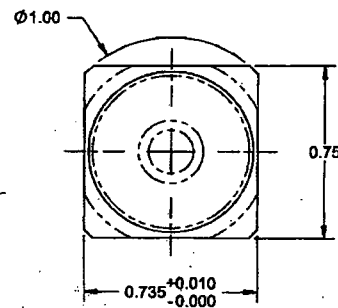
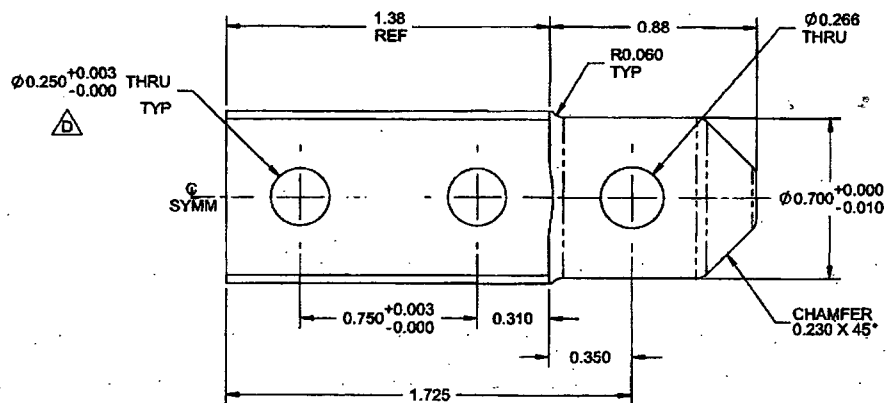
Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS PER
DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000 303 Round Bar 1.00		Purchased	No			100	f	86.3243	0.2	2.5263158			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT028	86.32431579	
120866	1.4	
121070	6.63031579	
121282	0.9	
121728	3.034	
122386	14.926	
123294	5	
124711	54.434	

2A 13-5-30
DAS
13
2-89
2.5 pt



D4148-5 EYEBOLT STUD

RELEASED
2011-02-24

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276
REF DART SPEC M304B OR M303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.27 lbs

DESIGN	MB	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4148	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		FWD X-TUBE LUG ASSY	NTS
DATE	11.02.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS REPLIED BY THE EXPRESS OR IMPLIED TERM & NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	